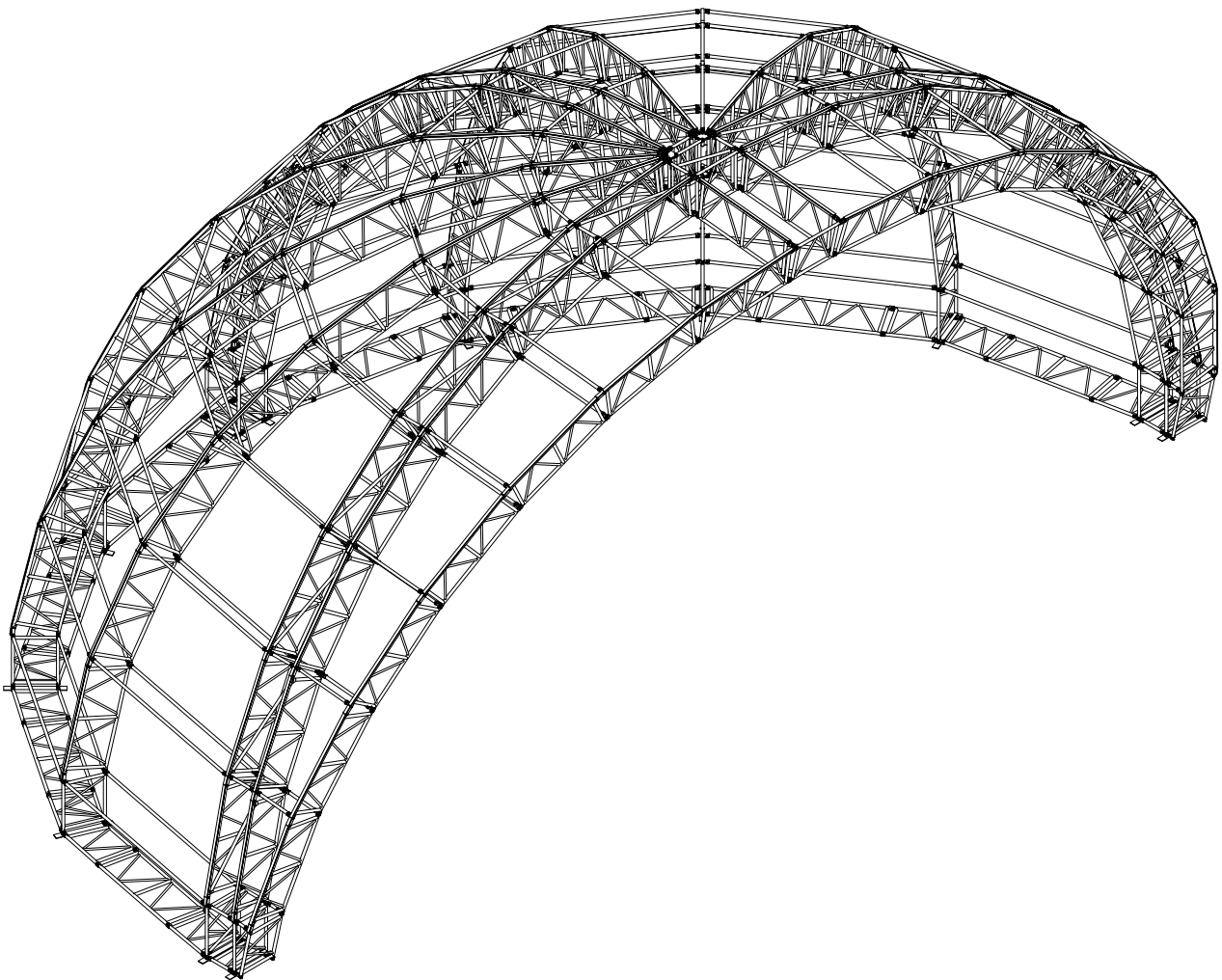
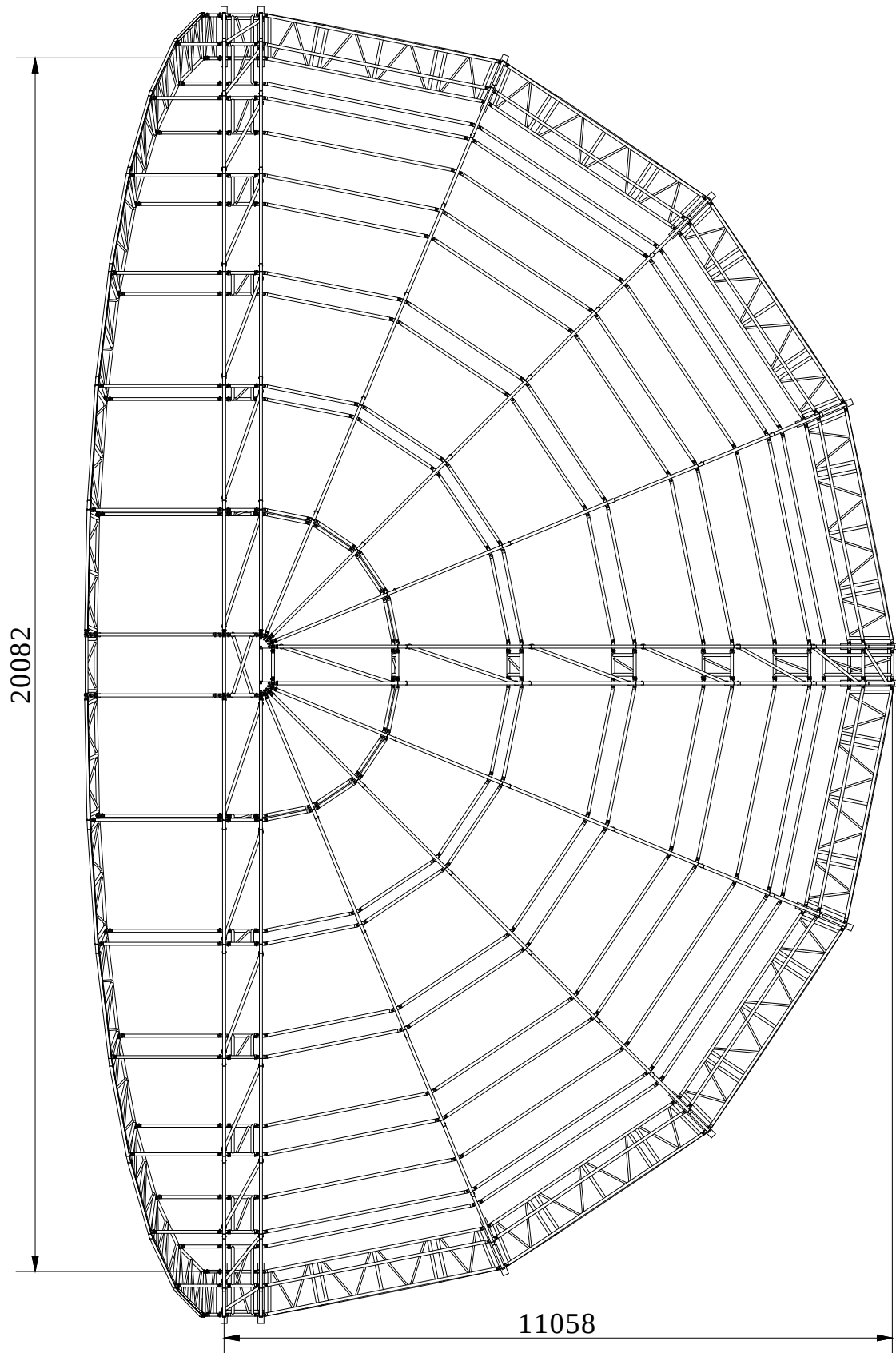
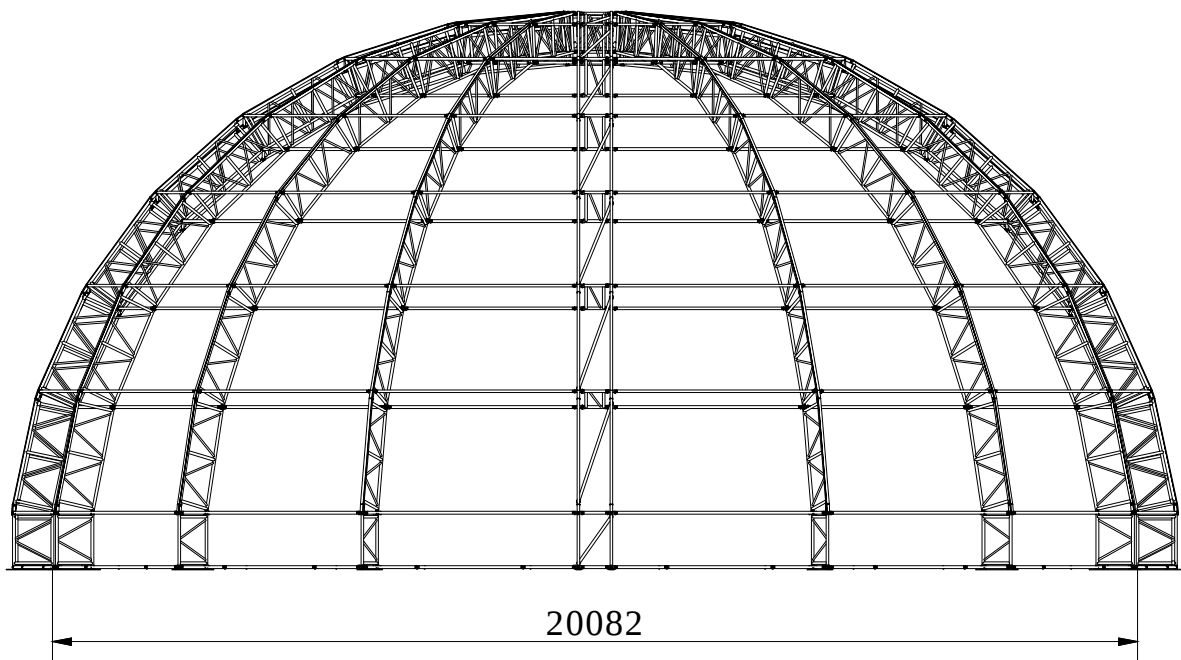
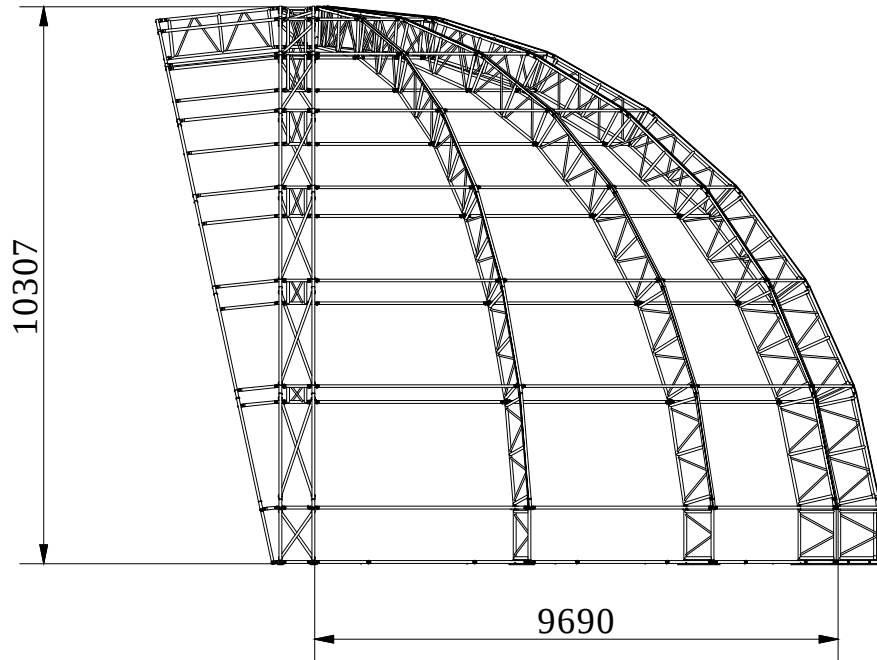


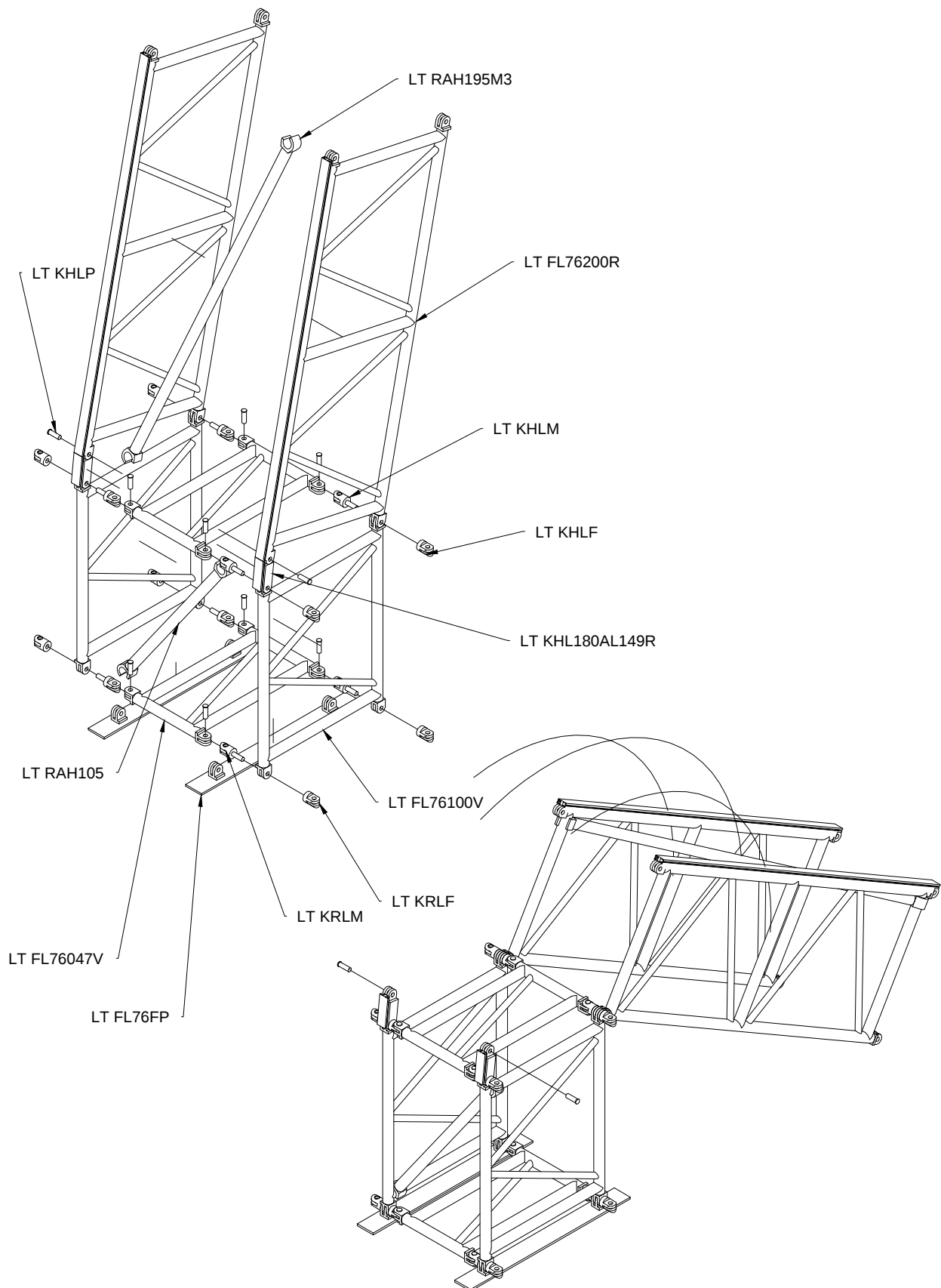
ALUSFERA 2

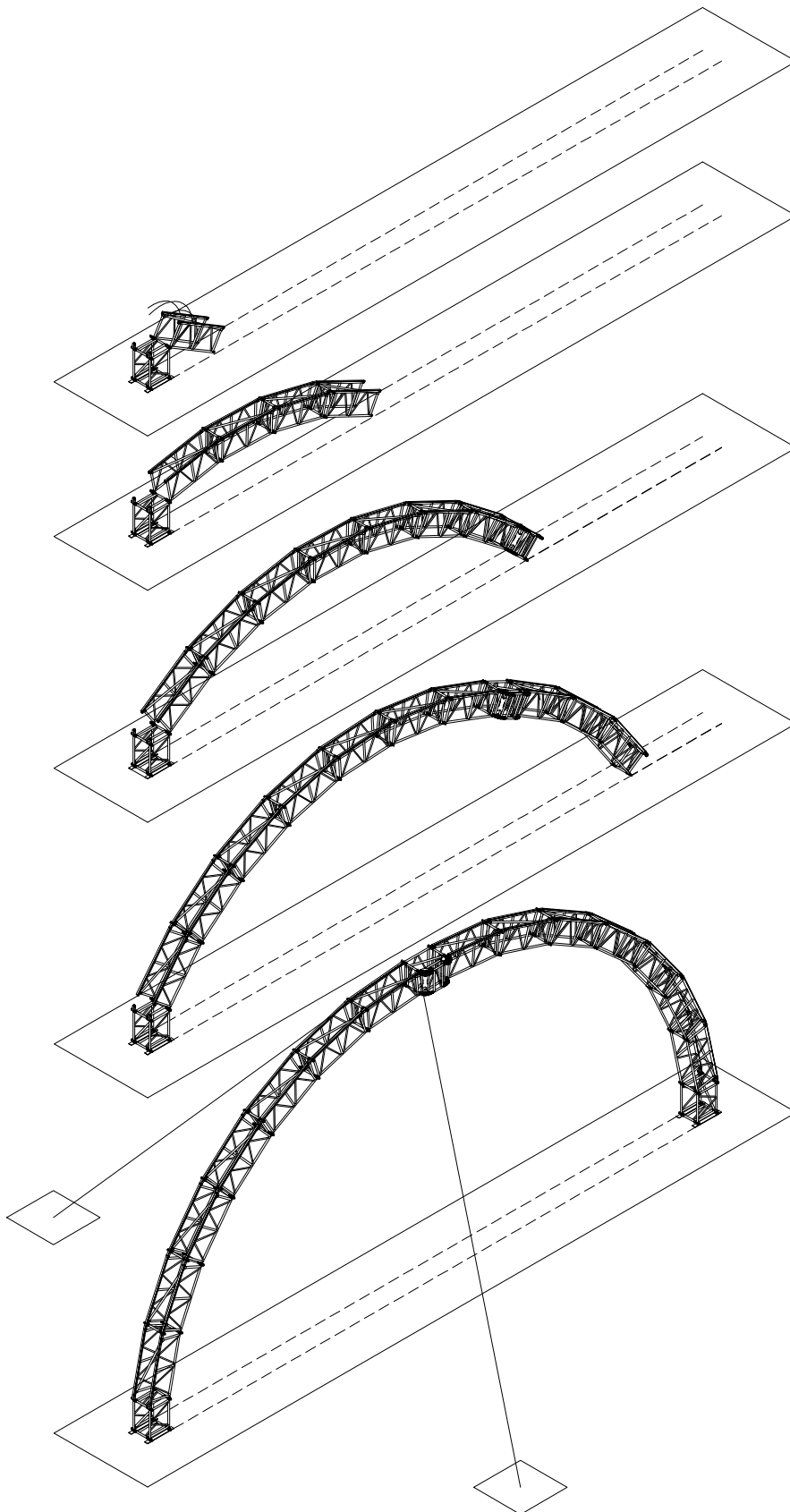
OPERATIONS AND MAINTENANCE MANUAL

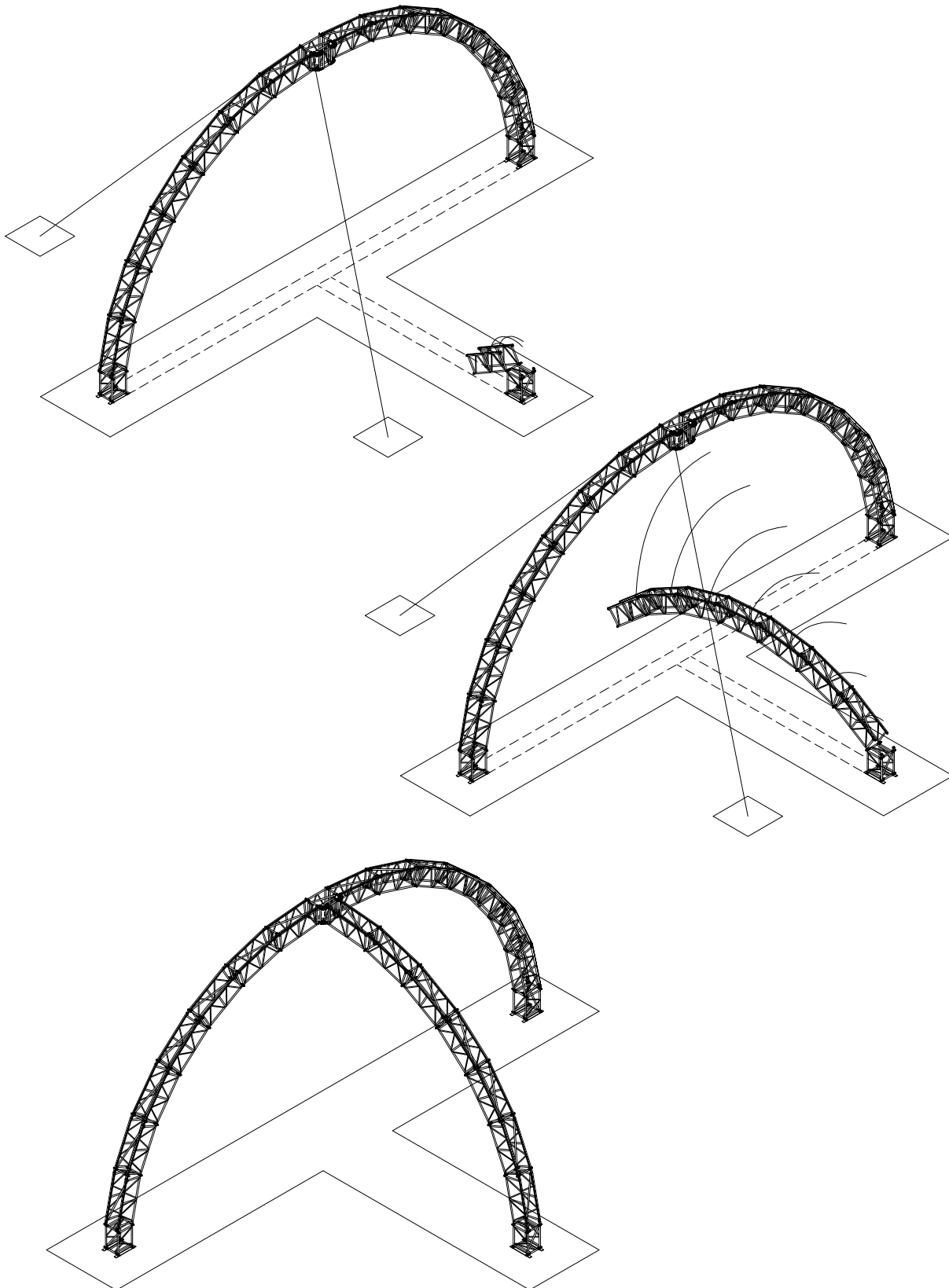


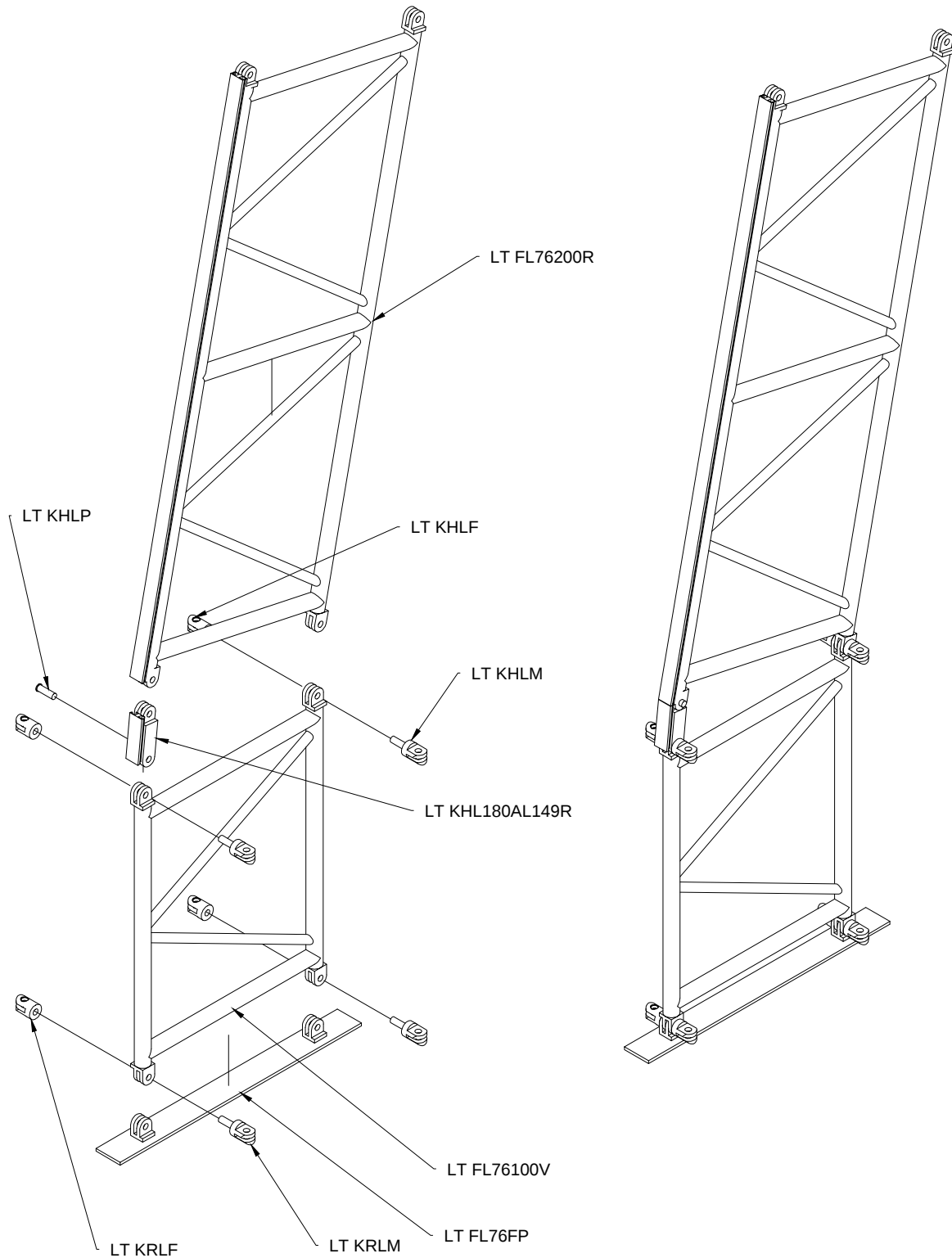


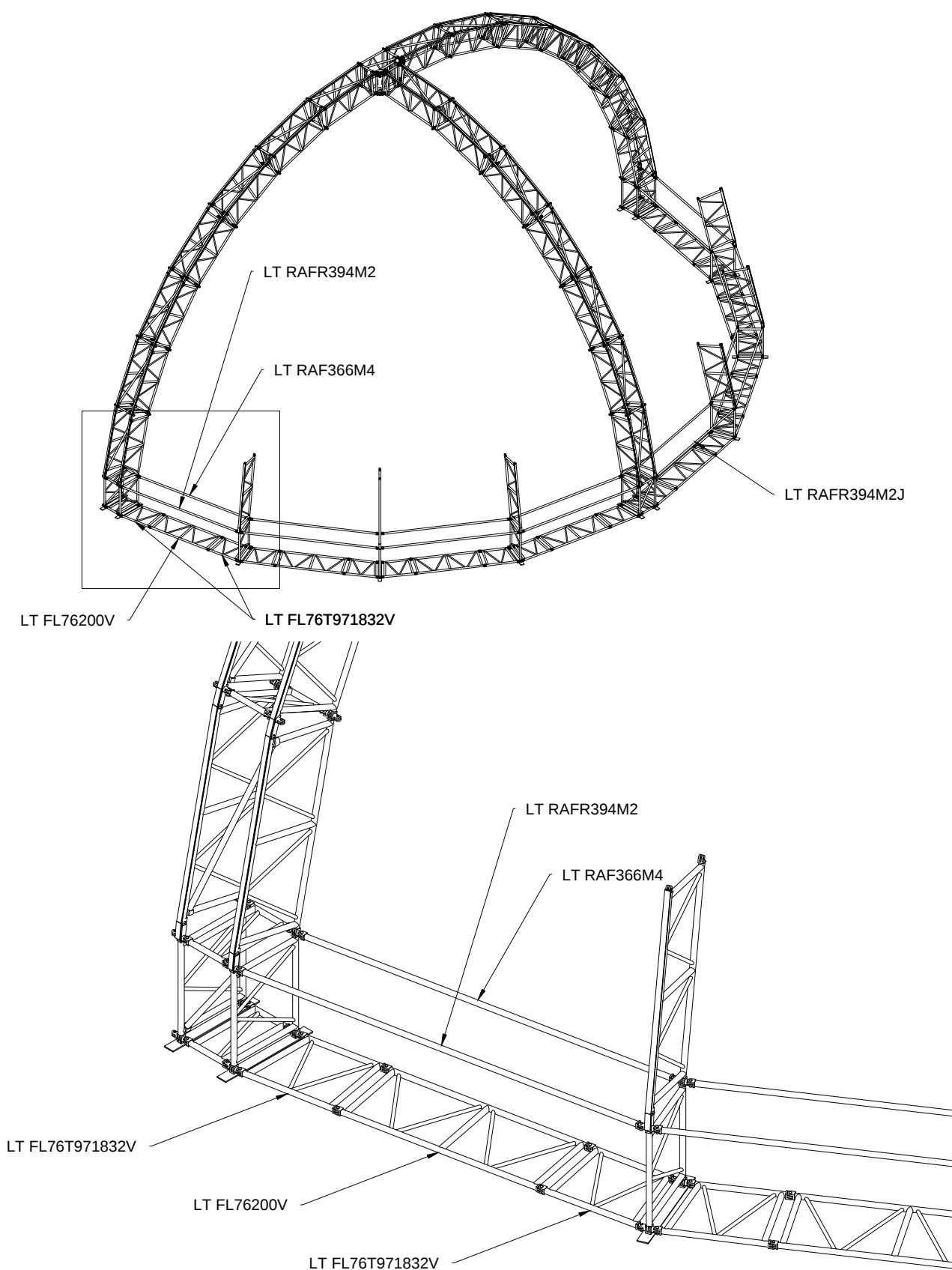


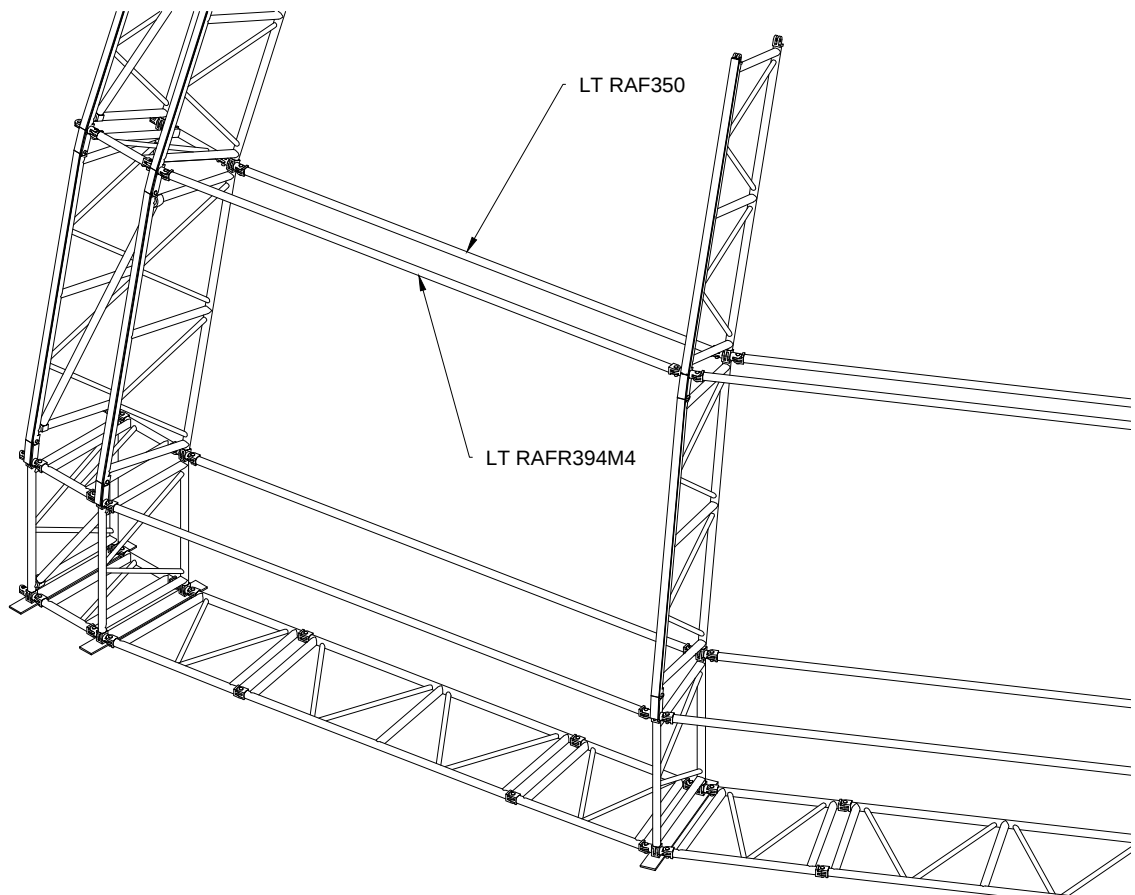
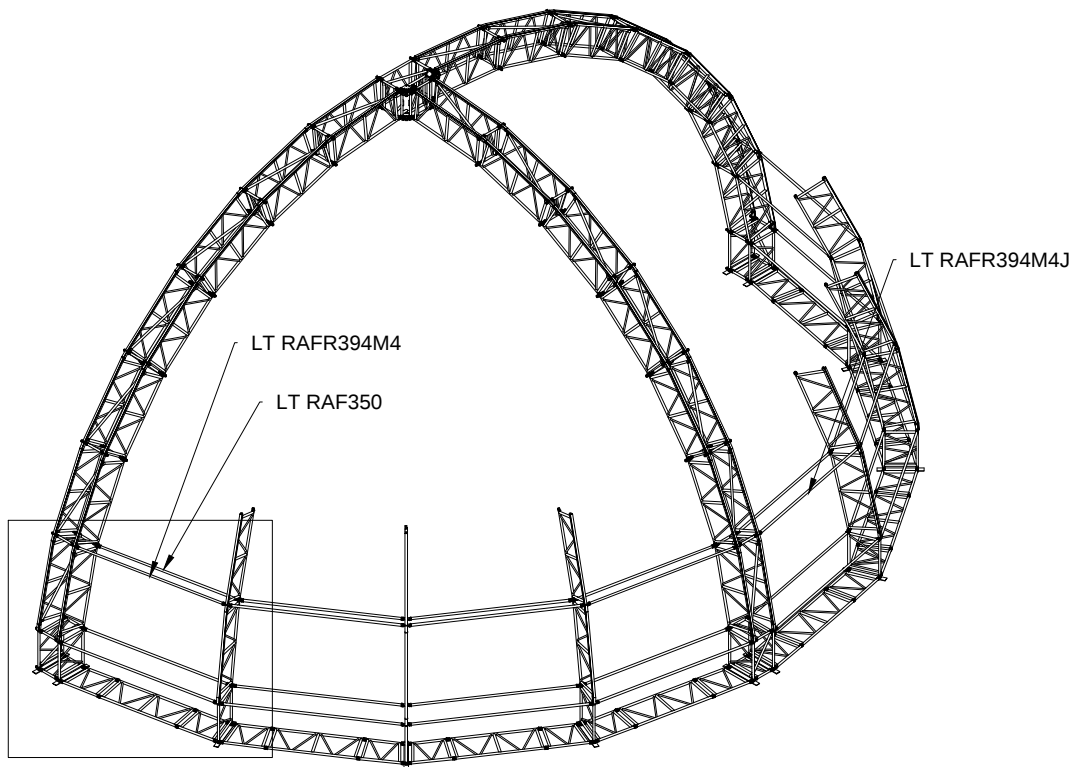


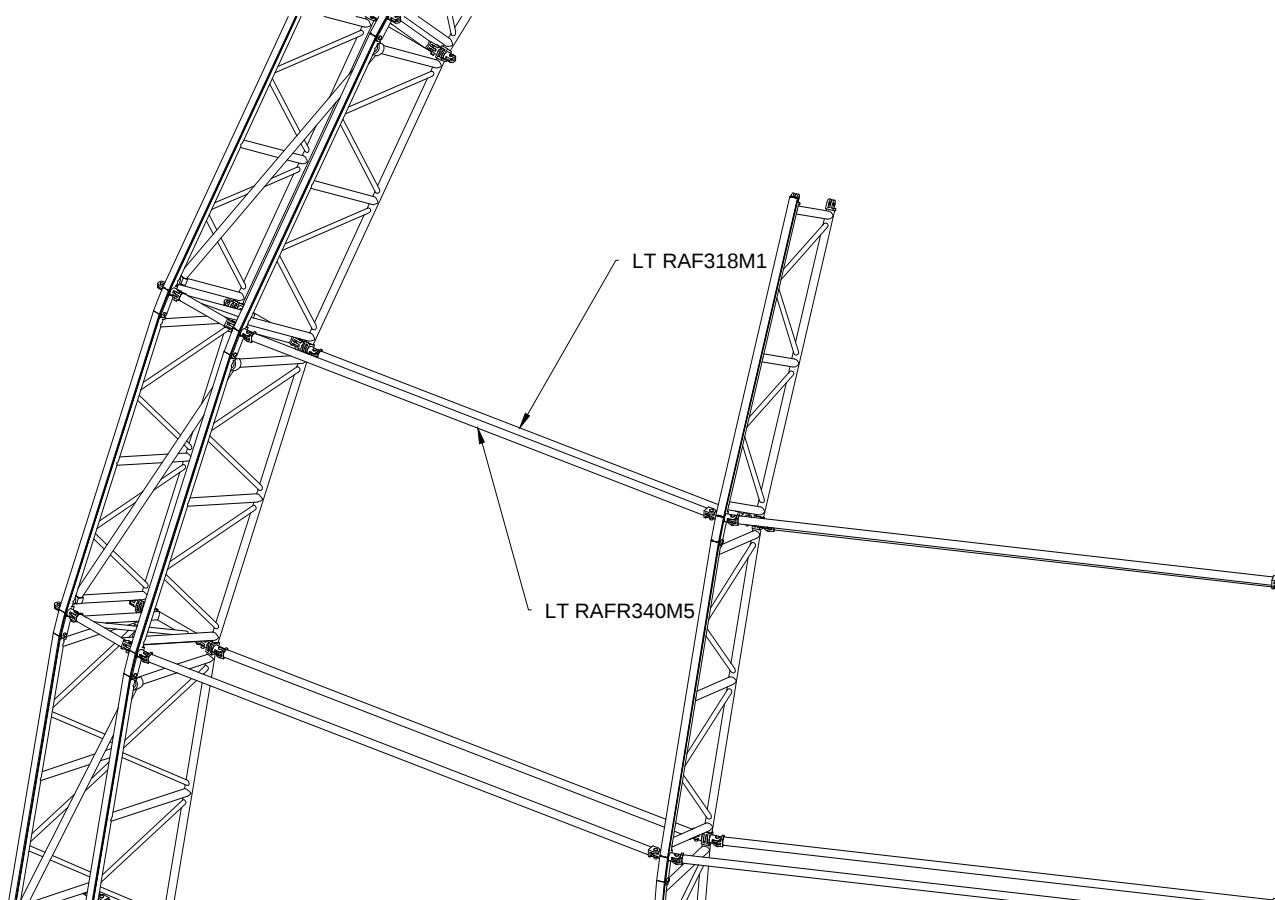
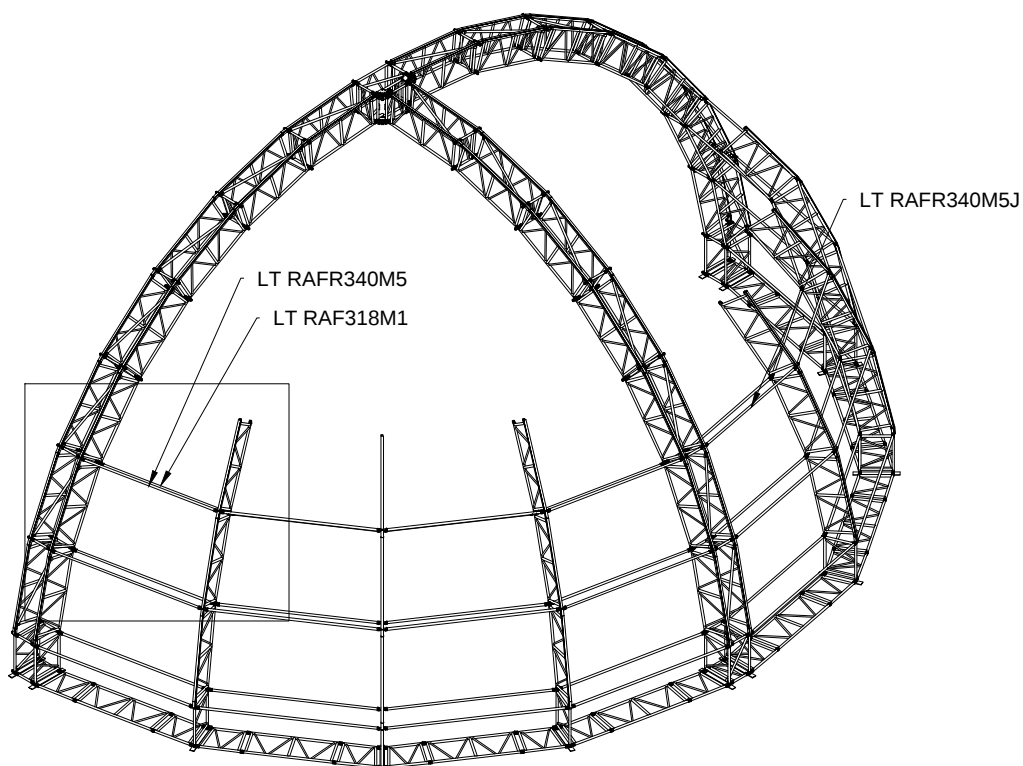


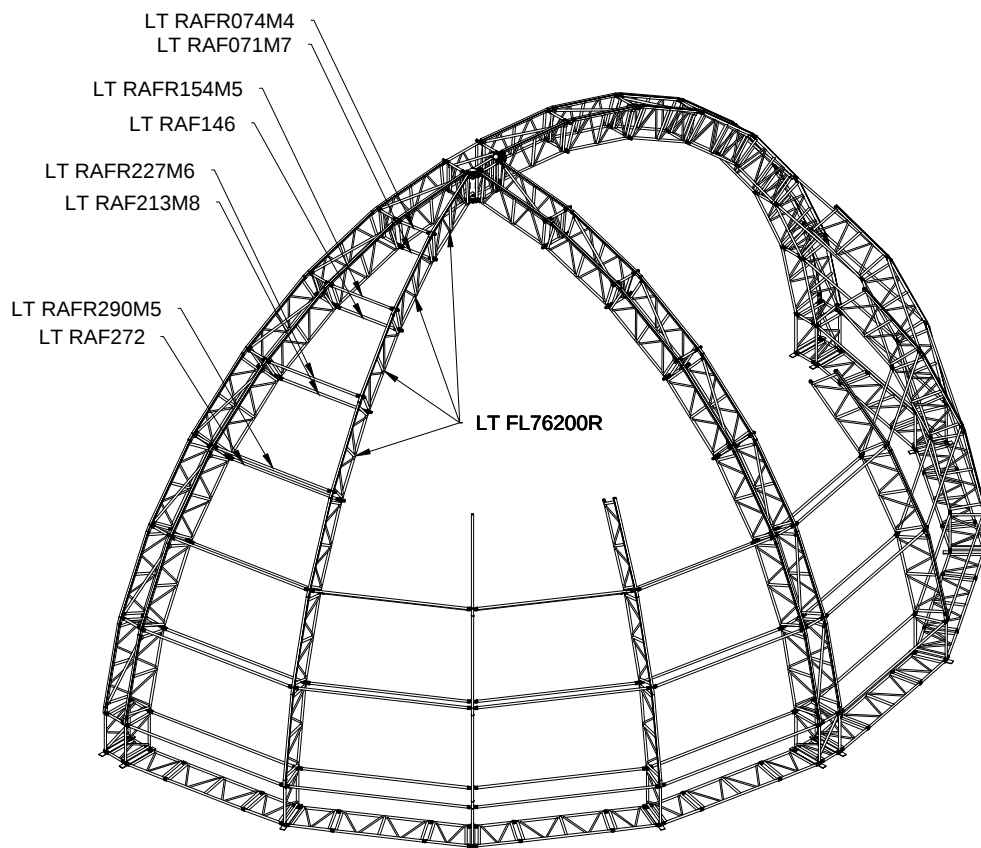
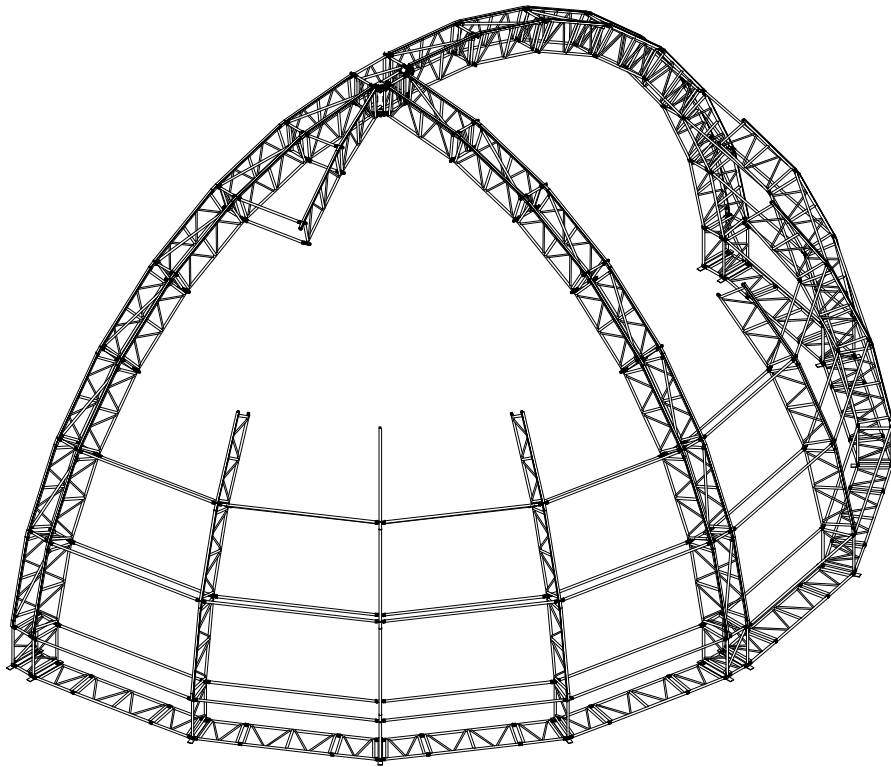


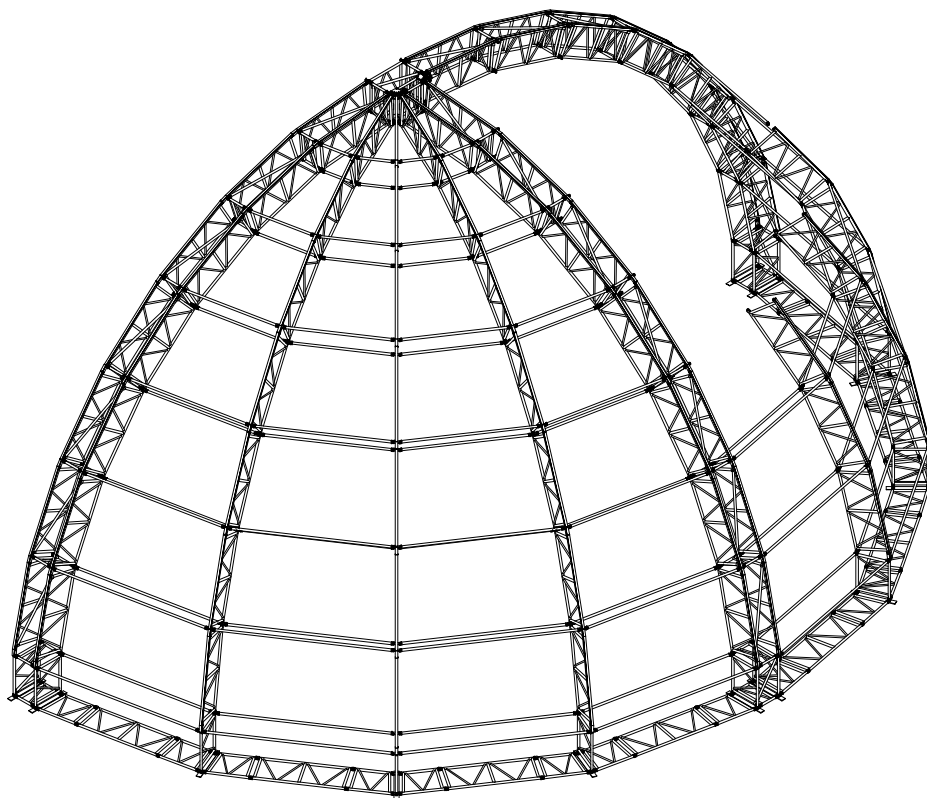
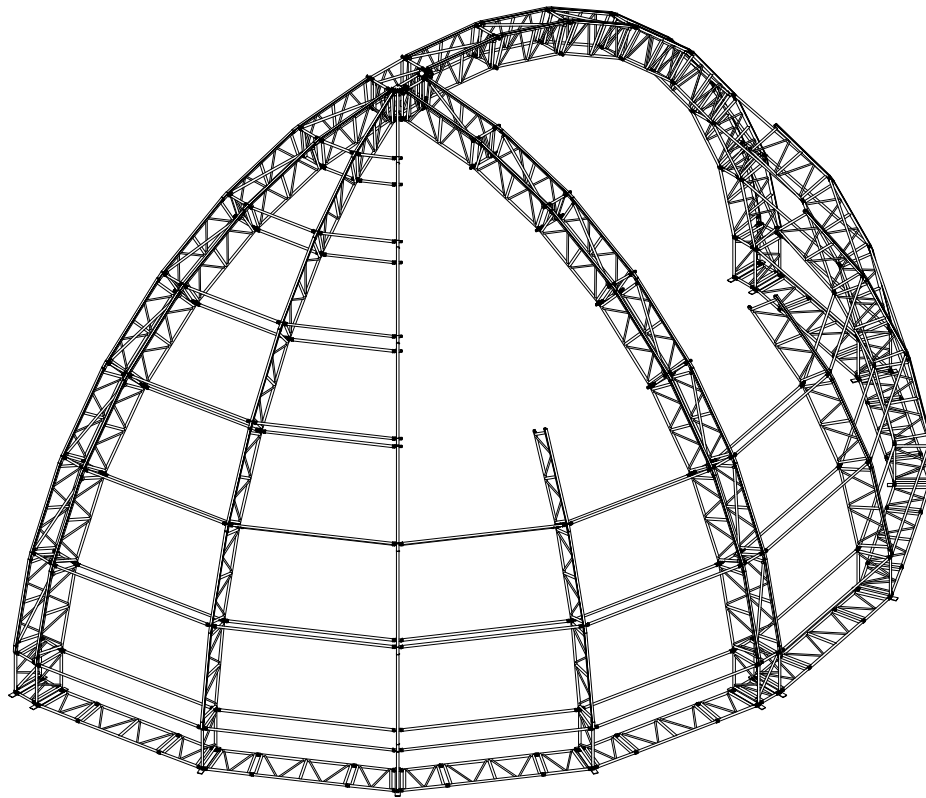


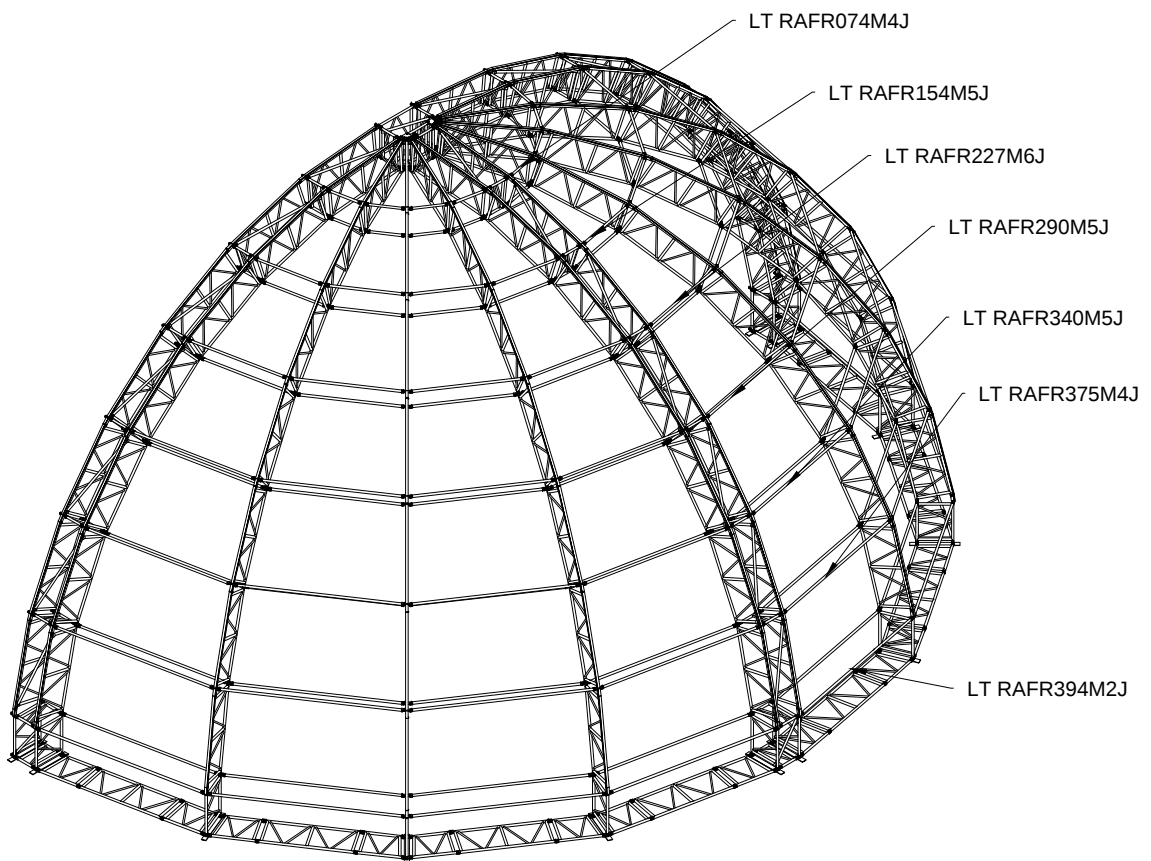
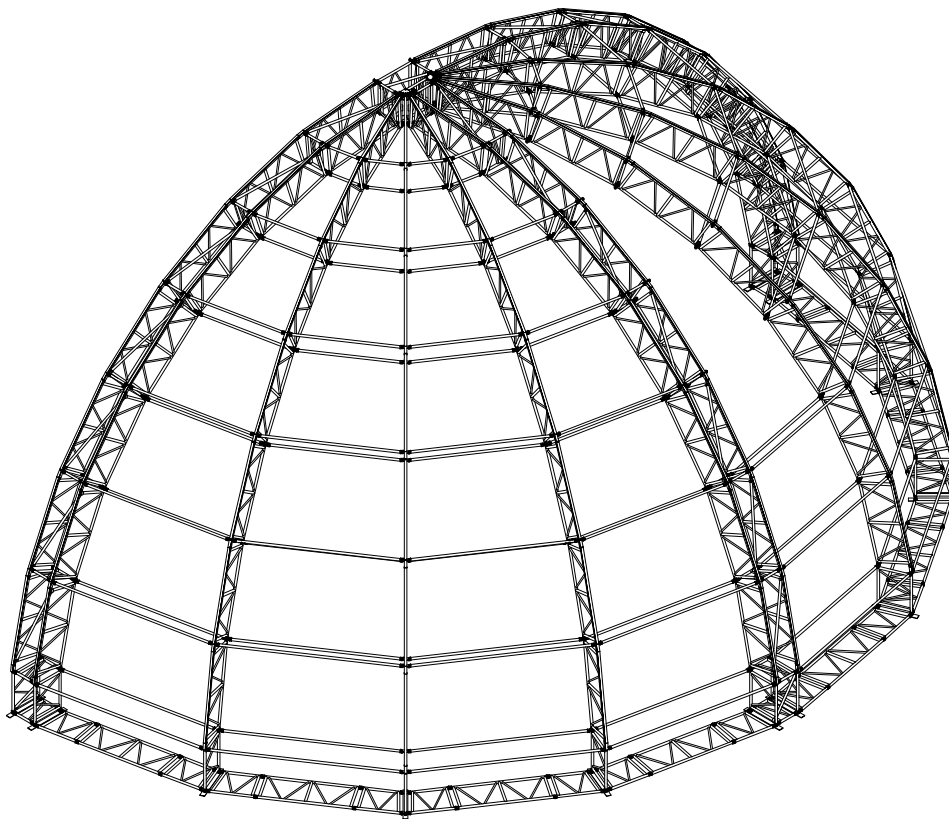


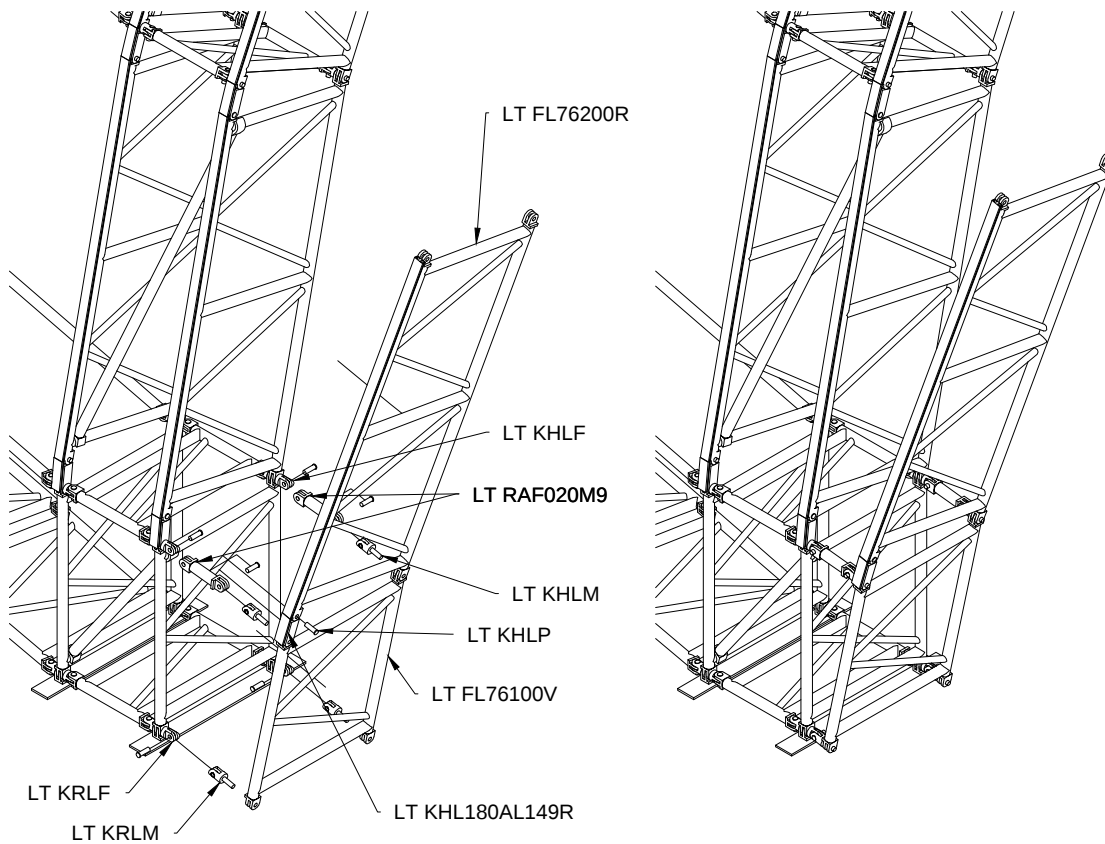
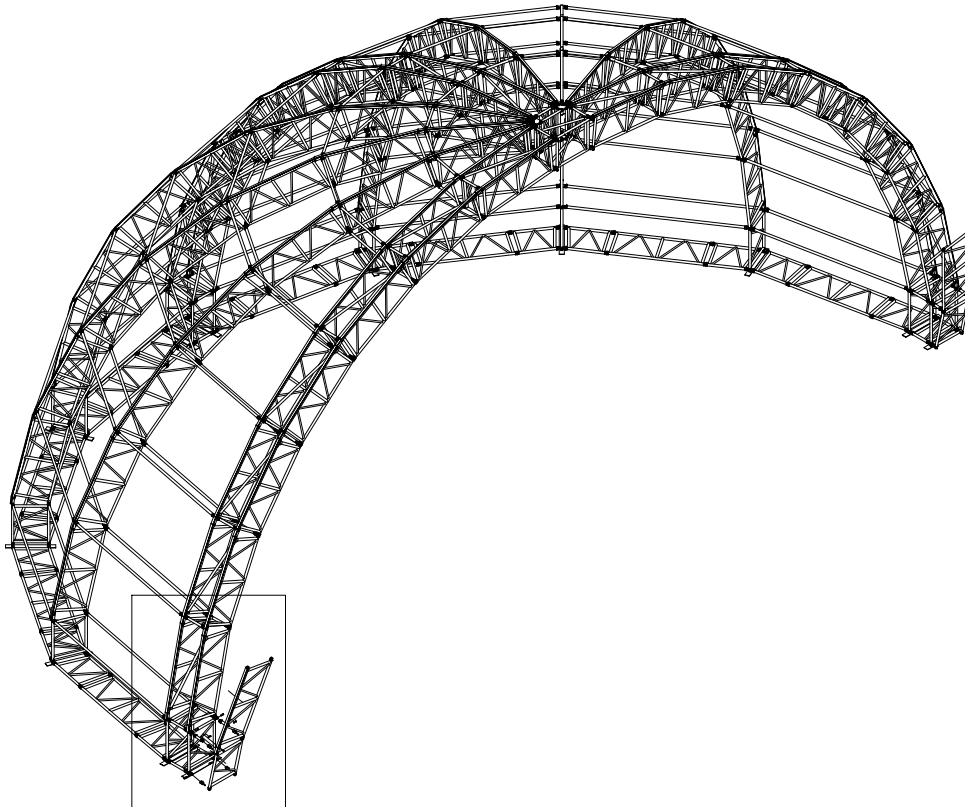


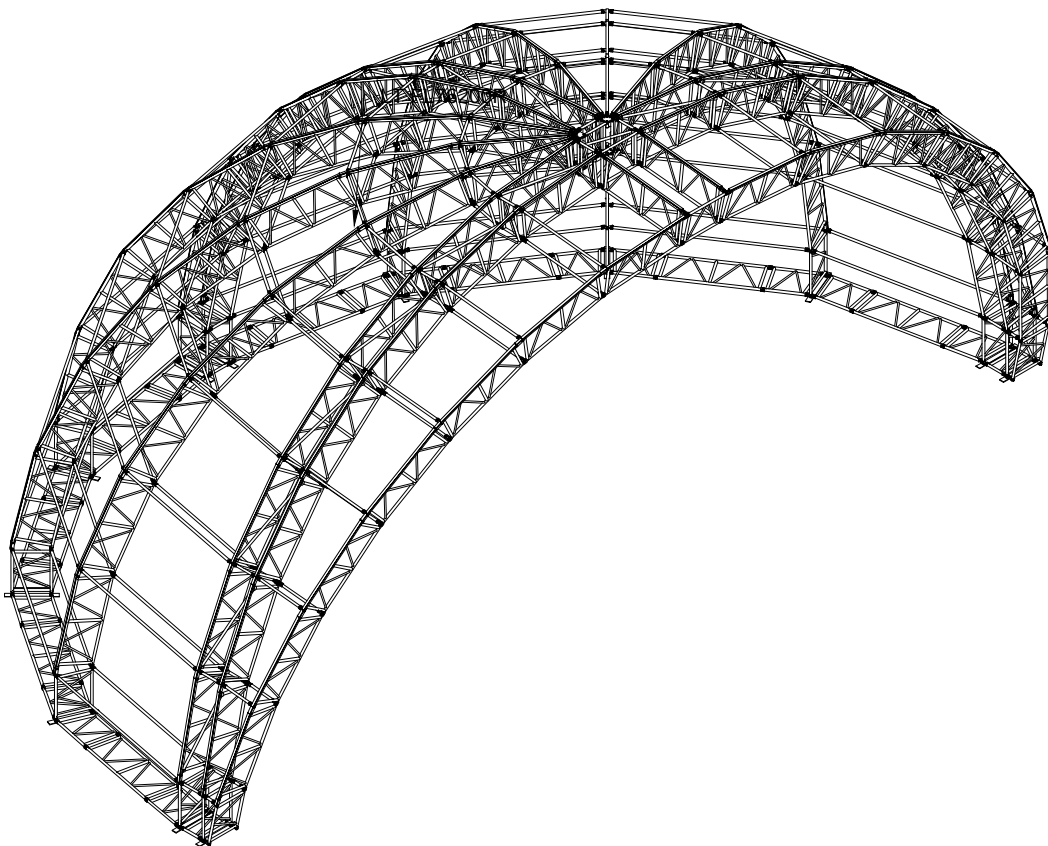
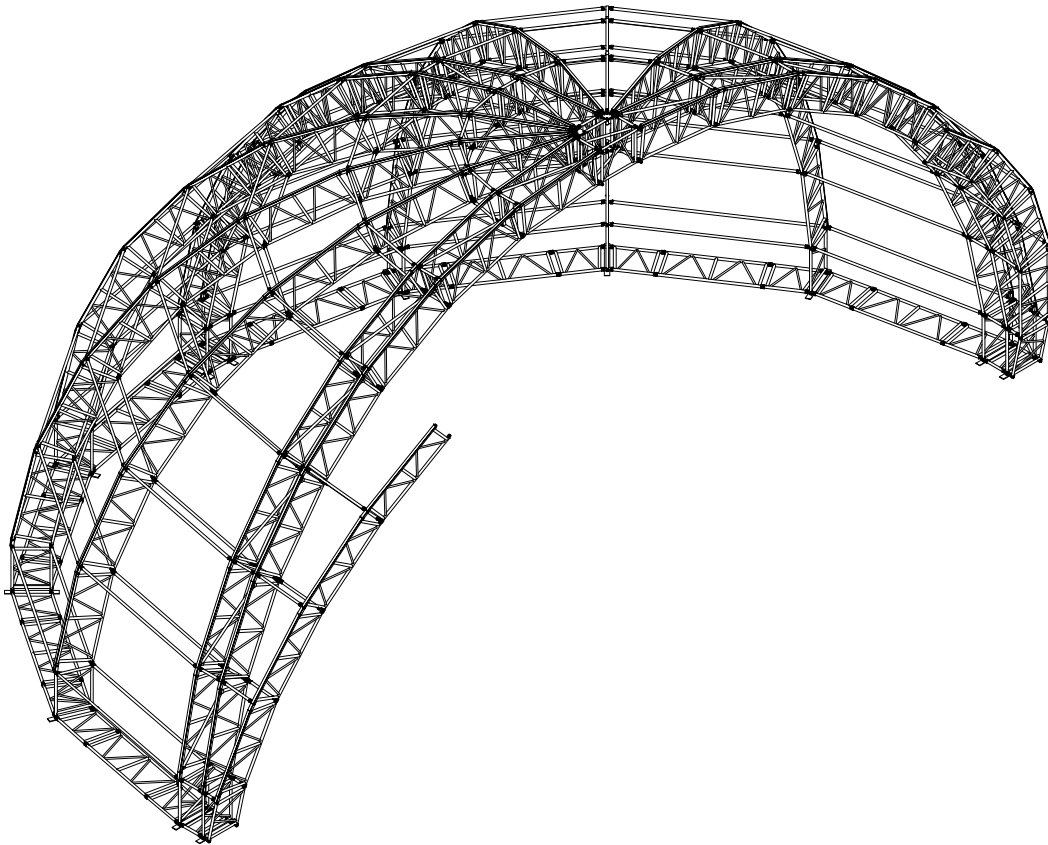


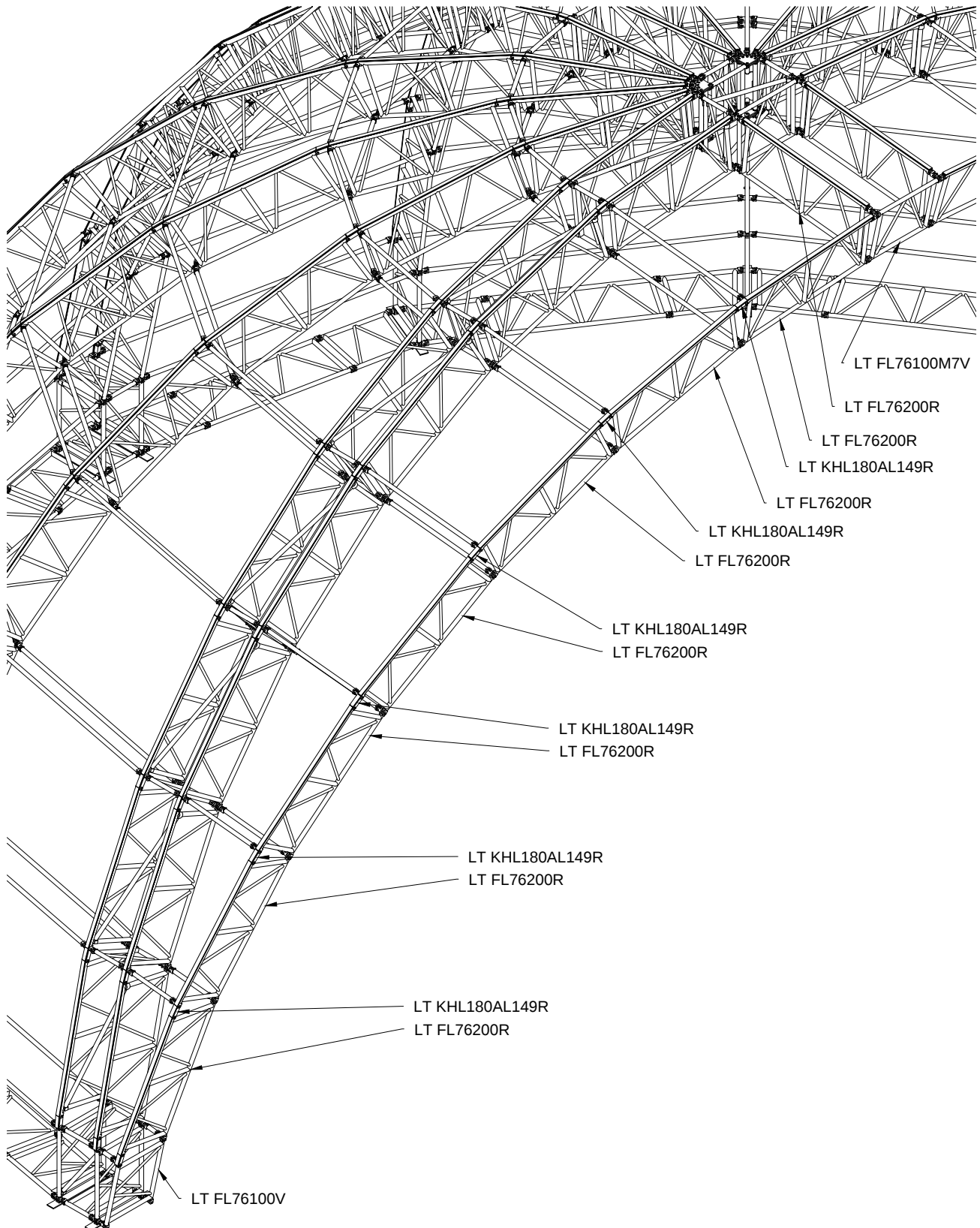


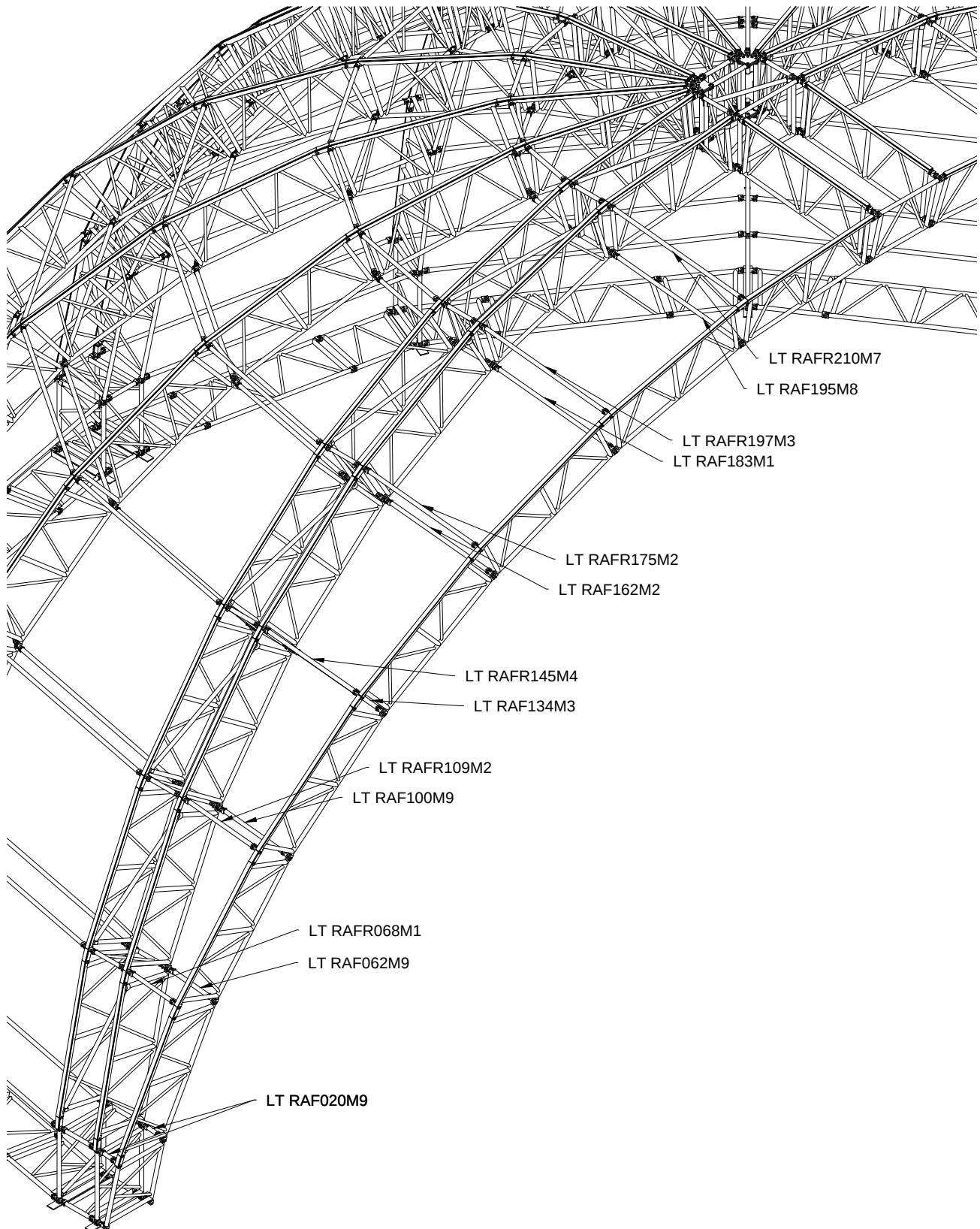


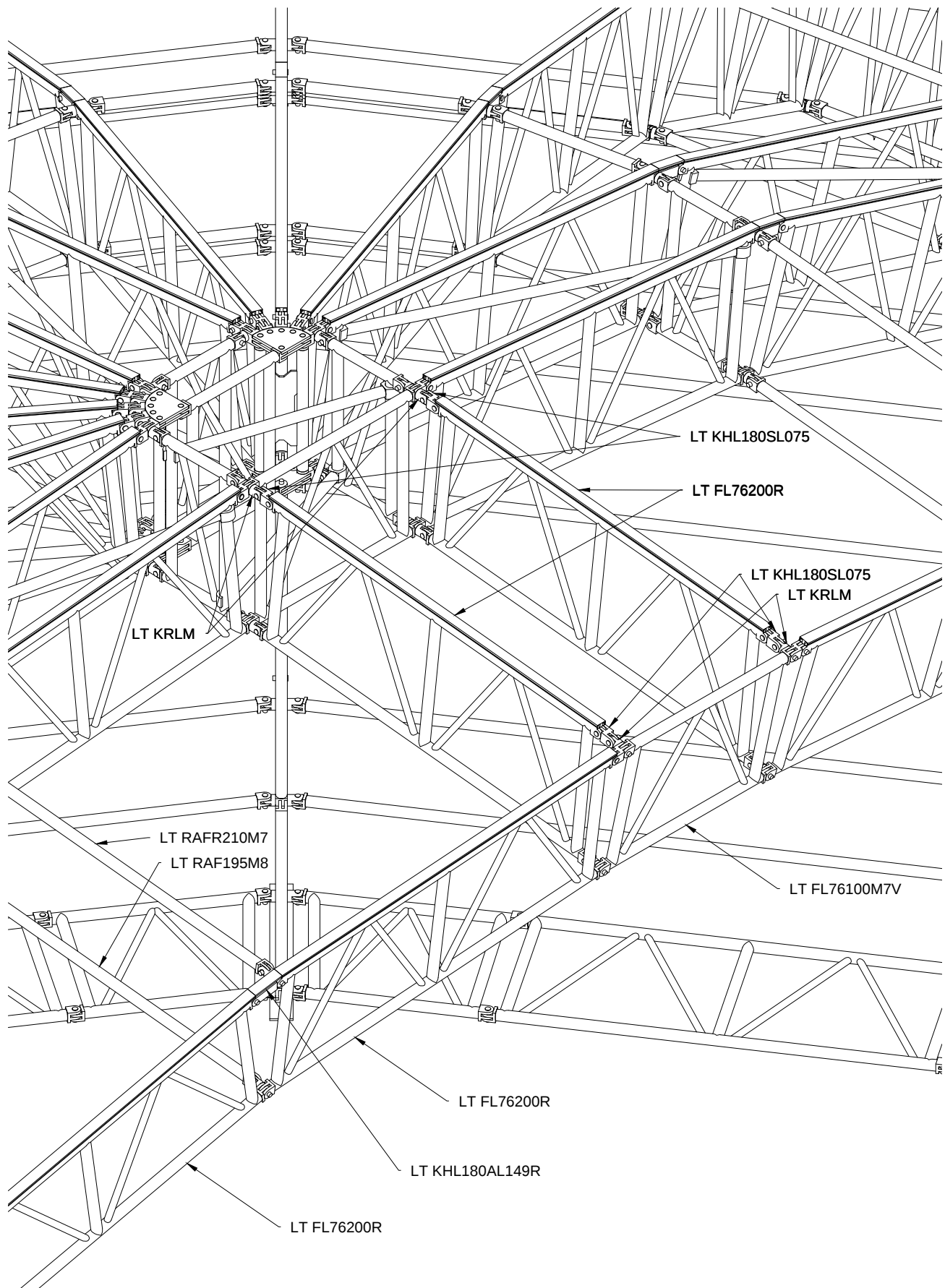


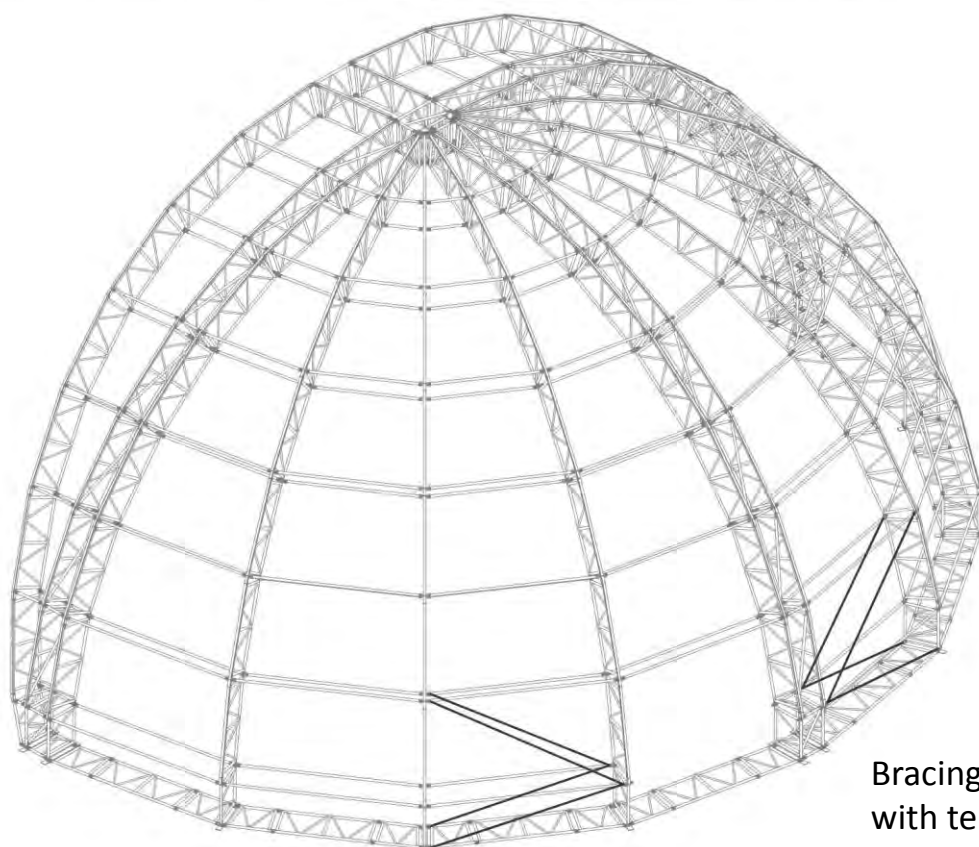




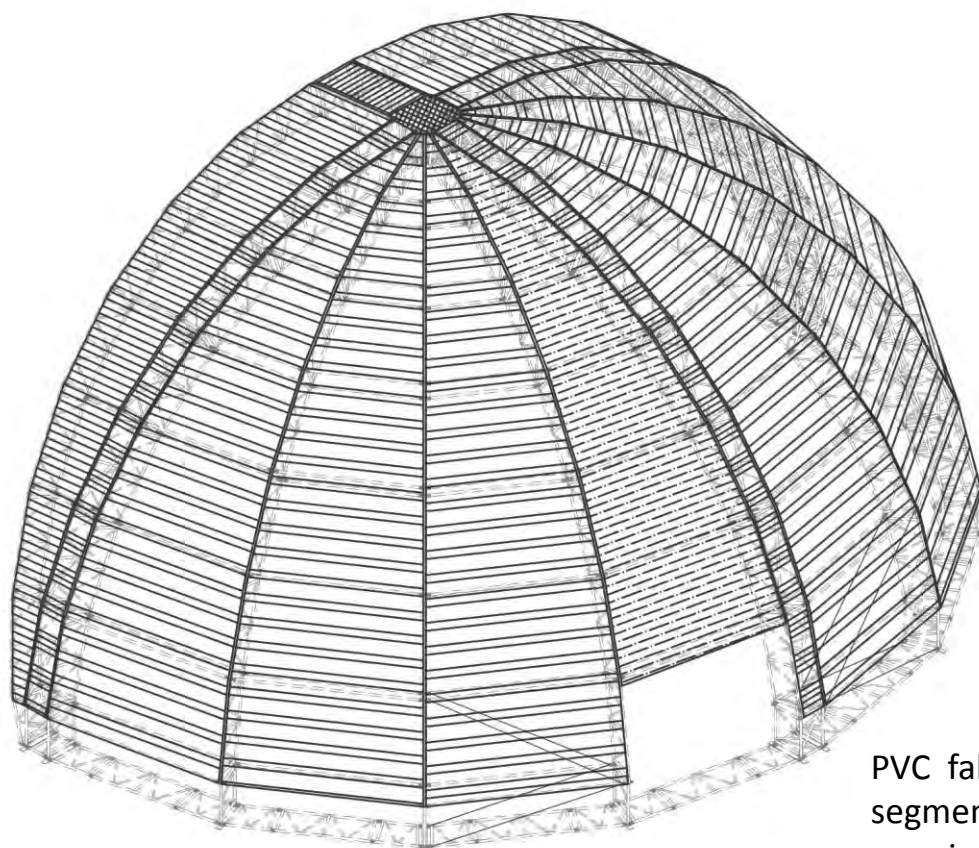








Bracing cables
with tensioners



PVC fabric spherical
segments with
opening